Installation Instructions

Serpentine Belt Removal Tool for 850s and 70 Series 1993-98

Installation

1. With engine off, insert detensioning tool into square hole and pull forward (rotate clockwise) to release tension.

2. Insert tensioner lock into lock position hole and remove detensioning tool.

3. Remove loosened belt.

4. Install new belt, leaving belt tensioner pulley for last. Always use the 1743mm belt and improved routing. Routing was changed so the belt contacts more of the alternator drive pulley.

5. Check that belt is seated in grooves on all pulleys.

6. Pull forward (rotate clockwise) on detensioning tool, remove lock tool and release detensioning tool (rotate counterclockwise).

1623mm belt with early routing.

1743mm Belt

Serpentine Belt Removal Tool

Tool Hole (on early version)

Lock Hole

Tool Hole (on later version)

Detensioning Tool