

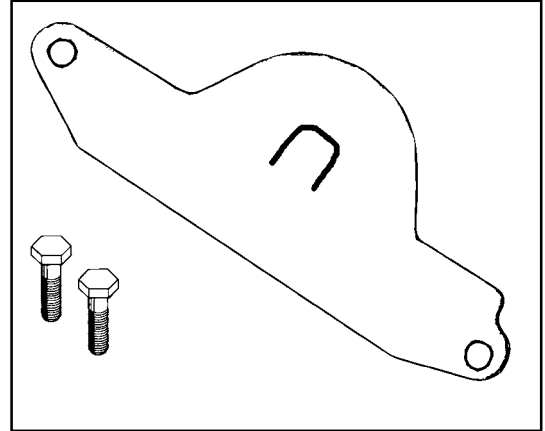
Dedicated to improving vehicle fun, safety & performance

## Installation Instructions

### Rear Cam Seal Retainer

for B230 Engines 1985-up

Part #2301



### INTRODUCTION

Thank you for purchasing **ipd's** rear cam seal plate. This plate will keep the seal from falling out and leaking large amounts of oil.

All the hardware needed for installation is included in this kit. Refer to the PARTS LIST in these instructions to identify the parts. The following are suggesting to complete the installation procedures.

### SUGGESTED TOOLS

- 10mm wrench
- Screwdriver

### PARTS LIST

Part #	Description	Qty
1. B312	Bracket	1
2. F413	Bolt	2

### INSTALLATION

**The plate will fit perfectly to the back of the head and is fastened using the supplied bolts.**

- 1** Eye the depth of the seal and bend the tang so it applies only slight pressure to the rubber seal. This will make certain the seal will not move out of position.
- 2** Check the flame trap system at this time to make sure it is not plugged as this will increase crankcase pressures and will blow out any one of the many engine oil seals.