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Installation Instructions

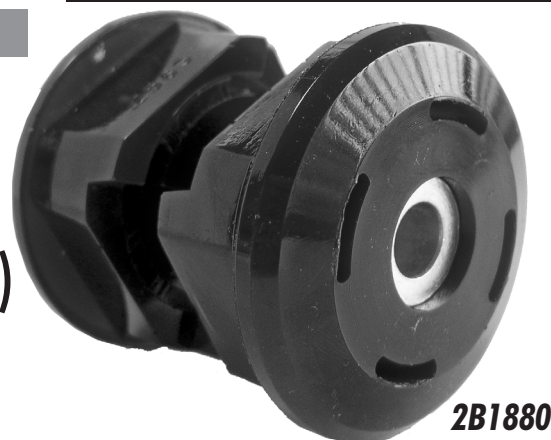
Thank you for purchasing our engine stabilizer mount. Please read through these instructions before installation.

Polyurethane Engine Stabilizer Mount

ipd #2B1850 - 850, 70 series (1993-99)

ipd #2B1880 - 70 series (1999-2000)

P2 (1999-2005)



2B1880

SUGGESTED TOOLS

- Metric Sockets & Wrenches

SAFETY WARNINGS



- Use only the parts supplied by **ipd** to install this kit
- Check ALL the fasteners for tightness before and after road testing the vehicle
- Do not use air impact wrench when re-installing bolts as stripped threads may result

INSTALLATION

- 1** Under the hood the bushing is located on the drivers side. It is pressed into the engine bracket and is bolted to the torque rod.
- 2** Remove the torque rod by unbolting it from both the firewall mount and the engine mount.
- 3** Now remove the existing bushing by either pressing with a bushing press or use an air hammer to gently hammer the old bushing out of the bracket. (Alternately you may remove a hacksaw blade from the saw's frame, insert the blade into the bushing, then reinstall the blade in the saw frame and remove a section of the original bushing outer plastic ring. Soapy water will help lubricate the blade through the rubber. Once cut, the bushing can then be easily pushed out.



2B1850

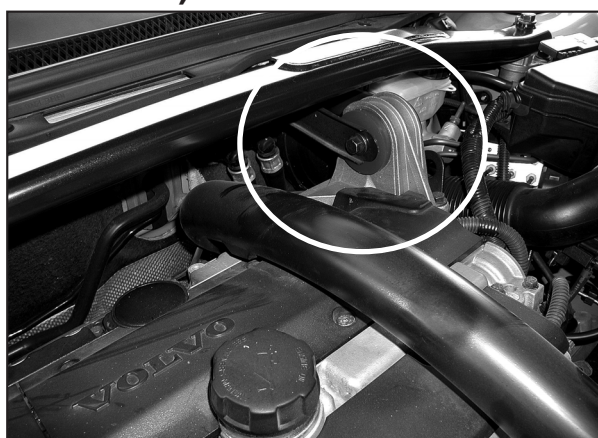
INSTALLATION

- 4 Simply install each half of the new poly bushing onto either side of the engine bracket.
- 5 The bushing is marked with notches to indicate the rear of the bushing. The notches point to the firewall of the car. (Except for 2B1880 which is not offset)
- 6 Align the holes and slide the sleeve through the bushing halves.
- 7 2B1850 has two notches so the bracket will not cut into the new bushing.
- 8 Install the original bracket and tighten the bolts to 36ft lbs.



2B1850

850, 70 Series 1999-2000



2B1880

850, 70 Series 1993-99



2B1850

One Year Limited Warranty

ipd warrants to the original purchaser that the parts manufactured and/or sold by **ipd** (the Product) is free from defects in material and workmanship under normal use. **ipd** warrants that the Product will perform substantially in accordance with the specifications set forth in the documentation provided with it. The above express warranties are made for a period of the lesser of 12,000 miles or 12 months from the date the Product is installed in your vehicle.

Any improper use, operation beyond capacity, substitution of parts not approved by **ipd** in writing, any alteration or repair by others, or any removal, defacing or altering of the identification shall void this warranty. There is no warranty on high-performance or race related parts due to the nature of usage.

The purchaser shall notify **ipd** at 1-800-444-6473 of any defect within the warranty period no later than thirty (30) days after purchaser discovers the defect. Should any failure to conform to this warranty appear within the warranty period, **ipd** shall, on notification, correct the nonconformity at its option, either by repairing any defective part, or by making available, FOB **ipd's** plant, a repaired or replacement part. The purchaser must insure any defective item being returned because **ipd** does not assume risk of loss or damage while in transit. No payment or reimbursement shall be made for installation, removal, transportation or other charges. The remedies set forth in this instrument are exclusive, and the liability of **ipd** with respect to any sale shall not exceed the price of the product on which the liability is based.

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This warranty is governed by the laws of the State of Oregon.