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Installation Instructions



Gas Door Hinge Repair Kit for 850, 700, 900, 70 Series, P1 Series, and S80 *ipd* #8E0001, #8E0002, #8E0003, #8E00004



The hinge in this picture may not appear identical to your hinge and gas door, but similar techniques are used for the install of each part. Check the replacement part carefully to assure it is the correct component for your car.

You will need a very small punch, screwdriver or the flat end of an appropriately sized finish nail to drive the body pins for removal and installation. Look closely at the pins in the replacement unit to see how they push through to hold.

SUGGESTED TOOLS

- Small punch
- Screwdriver or the flat end of an appropriately sized finish nail
- Hammer

REMOVAL ALL MODELS

Carefully punch through the pins in the old hinge. Take a look at the new hinge and note the retaining pin locations as the old ones can be difficult to locate.





REMOVAL

The hinge will easily pull straight back and out once the pins are released. Check that the holes in the body are clean and clear. The old pins may not be in a place that they can be retrieved but will cause no harm.



INSTALLATION

700 and 900 Series

Place the new hinge in position and carefully drive the new pins in flush with the surface to secure. This is best done with a punch larger in diameter than the pins. This will prevent you from punching the new pins in too far.



Gently flex the door into position and reseat the spring as original. Do not force the door but ease it closed to check for interference and proper hinge function.





INSTALLATION

850 and 70 Series (1993-2000)

For 850 and 70 series model from 1993-2000 start by attaching the gas door hinge to the body and using a punch and hammer depress the blind rivets to fasten the hinge firmly.



Next, attach the gas door using the factory screws by hand, align the door to the body opening, then tighten the screws properly.



P2 Chassis Models: \$60, \$80, V70 (2001-07)

- Snap the new hinge and fuel door together before installation on vehicle.
- Hold hinge base flush to the surface and carefully drive the pins in flush using a punch that is larger than the pins so you don't accidentally drive the pins in too far.
- Flex the metal spring and snap into the retaining clips. Close the door carefully to check for interference.





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