



Dedicated to improving vehicle fun, safety & performance



Installation Instructions

Rear Anti-Sway Bar

S80 2007-2016, V70/XC70 2008-2016,
XC60 2010-2017, V60 2015-2016, S60 2011-2017

ipd #115783

Kit includes: 1 25mm rear sway bar, 2 HD mounting brackets,
2 polyurethane sway bar bushings and 1 tube of durable bushing grease



SUGGESTED TOOLS

- Common Hand Tools
- 13mm Socket/Wrench
- Jack and Jack Stangs
- Torque Wrench

SAFETY WARNINGS



- Always support the vehicle with jack stands before working underneath
- Use only the parts supplied by ipd to install this kit
- Check ALL the fasteners for tightness before and after road testing the vehicle
- Do not use air impact wrench when re-installing bolts as stripped threads may result

REMOVAL

- 1 Starting at the rear endlink, using a 13mm socket or wrench, remove the upper integrated nut and bushing assembly from the endlink.

Repeat this step on the opposite side of the suspension.



REMOVAL

- Using a 13mm socket or wrench, remove the two sway bar mounting bracket bolts. Keep these bolts close as they will be reused to install the new sway bar.

Repeat this step on the opposite sway bar mounting bracket.



- Now that the two upper endlink integrated nut/bushing assembly, and the four sway bar mounting bracket bolts have been removed, drop the sway bar down and away from the vehicle.

Note: You can leave the factory sway bar mounting bracket and bushings on the factory sway bar. You will not need them to install the ipd sway bar.

INSTALLATION

- Prep the new sway bar bushings before installing them on the sway bar by opening the bushing and applying half the grease from the syringe. Use your finger to spread the grease evenly across the grooves on the inside of the bushing. The grooves help retain the grease once it's wrapped around the sway bar.

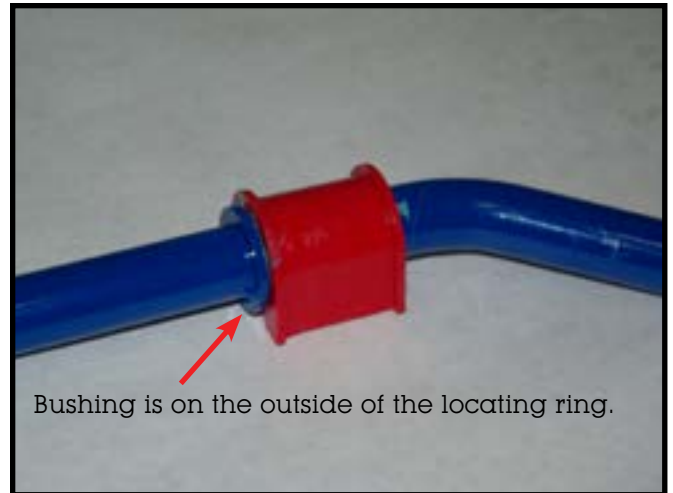


INSTALLATION

- 2 With the new sway bar laying on the ground, install the greased bushing on the outside of the locating ring located on the sway bar.

Repeat this step for the other bushing.

Note: Make sure the bushings are on the outsides of the locating rings.



- 3 The ipd sway bar routes in the same orientation as the factory bar did. As you install the new sway bar, feed the ends of the bar over the rear control arms. The holes in the ends of the sway bar will slip over the endlinks on both sides.



Note: The ipd sway bar can only be installed one way. If the end of the sway bar looks like the picture at right, next to the endlink, you'll need to switch the ends of the bar to the other side of the car.



INSTALLATION

- 4 Slide the new ipd heavy duty mounting bracket over the bushings. Align the holes in the mounting bracket with the threaded holes of the mounting surface. Using a 13mm socket or wrench tighten the factory bolts to the mounting surface.

Repeat this step for the other side.

Torque specifications: 25-35ft lb.



- 5 Using a 13mm socket or wrench, reinstall the integrated nut/bushing assembly back onto the endlink.

Torque specifications: 10-15ft lb.

Note: You will know when the bushing is seated correctly at the end of the bar when you have approximately 1/4in of thread exposed above the nut as shown in the picture at right.



- 6 Before you lower the car onto the ground, check all the nuts and bolts for the proper torque specifications.

We recommend driving for the car for a few miles after installation and rechecking your fasteners and mounting brackets.

WARRANTY

One Year Limited Warranty

ipd warrants to the original purchaser that the parts manufactured and/or sold by ipd (the Product) is free from defects in material and workmanship under normal use. ipd warrants that the Product will perform substantially in accordance with the specifications set forth in the documentation provided with it. The above express warranties are made for a period of the lesser of 12,000 miles or 12 months from the date the Product is installed in your vehicle.

Any improper use, operation beyond capacity, substitution of parts not approved by ipd in writing, any alteration or repair by others, or any removal, defacing or altering of the identification shall void this warranty. There is no warranty on high-performance or race related parts due to the nature of usage.

The purchaser shall notify ipd at 1-800-444-6473 of any defect within the warranty period no later than thirty (30) days after purchaser discovers the defect. Should any failure to conform to this warranty appear within the warranty period, ipd shall, on notification, correct the nonconformity at its option, either by repairing any defective part, or by making available, FOB ipd's plant, a repaired or replacement part. The purchaser must insure any defective item being returned because ipd does not assume risk of loss or damage while in transit. No payment or reimbursement shall be made for installation, removal, transportation or other charges. The remedies set forth in this instrument are exclusive, and the liability of ipd with respect to any sale shall not exceed the price of the product on which the liability is based.

EXCEPT AS STATED OTHERWISE IN THIS WARRANTY, ipd MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION, ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. ipd shall not in any case be liable for special, incidental, consequential, indirect, or other similar damages arising from any breach of these warranties even if ipd or its agent has been advised of the possibility of such damages. Some states do not allow the exclusion or limitation of incidental or consequential damages so the above limitation or exclusion may not apply to you.

This warranty is governed by the laws of the State of Oregon.

