



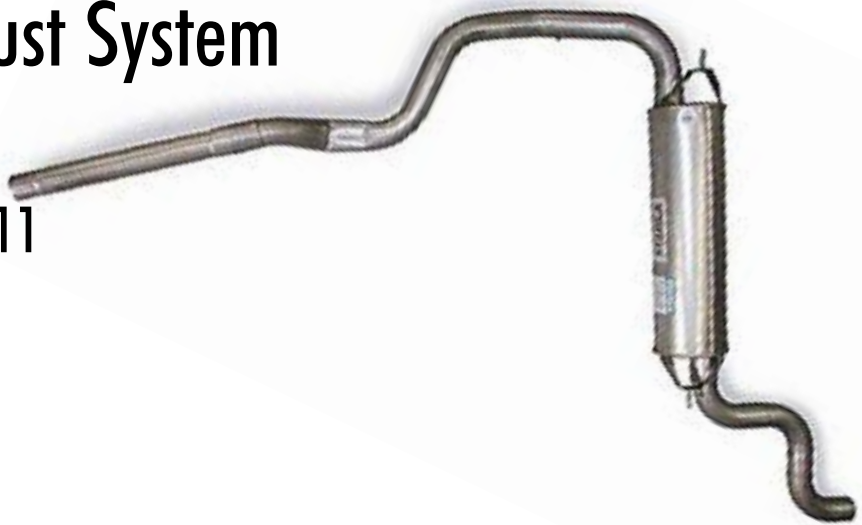
Dedicated to improving vehicle fun, safety & performance

Installation Instructions



High Flow Exhaust System for 240 & 260

ipd #102804, #139511



INTRODUCTION

Thank you for purchasing high flow exhaust system for your 240 Volvo. All the hardware needed for installation is included in this kit.

PARTS LIST

PART #	QTY	DESCRIPTION	PART #	QTY	DESCRIPTION
1306192	1	Rear Muffler	1206468	1	Rear Hangers
1336287	1	Axle Pipe	35335	1	Clamp 2"
1306193	1	Tailpipe	35336	2	Clamp 2-1/4"
1306190	1	High Flow Adapter			

SAFETY WARNINGS

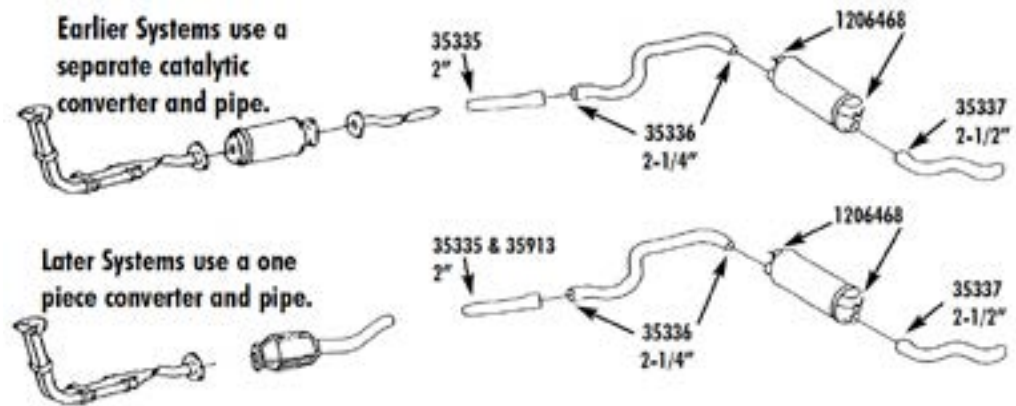


Always support the vehicle with jack stands before working underneath

- Use only the parts supplied by ipd to install this kit
- Check ALL the fasteners for tightness before and after road testing the vehicle
- Do not use air impact wrench when re-installing bolts as stripped threads may result

INSTALLATION

- 1 Remove the old exhaust system all the way forward to the resonator (first muffler). The straight high flow adapter will replace the resonator on the new system. Remove the two cups that the front O-ring mounts were suspended from (there is a bolt through the center of each) and discard them.



- 2 Assemble the new system on the car only snugging the clamps. If your car's rear wheels are off the ground you may have problems with the axle pipe clearing the sway bar. This is normal and will not be a problem when the car is on the ground.
- 3 Adjust the system paying careful attention to clearances that could cause rattles later (such as the tailpipe banging on the muffler when you shut the car off). When you feel the system is positioned well then start at the front and tighten all the clamps.
- 4 Set the car down and check clearances again, then start the car up and check for leaks. It is not uncommon to have trouble sealing a union between an old pipe and a new one so feel free to use high temp silicone sealant if you have a problem.

WARRANTY

One Year Limited Warranty

ipd warrants to the original purchaser that the parts manufactured and/or sold by ipd (the Product) is free from defects in material and workmanship under normal use. ipd warrants that the Product will perform substantially in accordance with the specifications set forth in the documentation provided with it. The above express warranties are made for a period of the lesser of 12,000 miles or 12 months from the date the Product is installed in your vehicle.

Any improper use, operation beyond capacity, substitution of parts not approved by ipd in writing, any alteration or repair by others, or any removal, defacing or altering of the identification shall void this warranty. There is no warranty on high-performance or race related parts due to the nature of usage.

The purchaser shall notify ipd at 1-800-444-6473 of any defect within the warranty period no later than thirty (30) days after purchaser discovers the defect. Should any failure to conform to this warranty appear within the warranty period, ipd shall, on notification, correct the nonconformity at its option, either by repairing any defective part, or by making available, FOB ipd's plant, a repaired or replacement part. The purchaser must insure any defective item being returned because ipd does not assume risk of loss or damage while in transit. No payment or reimbursement shall be made for installation, removal, transportation or other charges. The remedies set forth in this instrument are exclusive, and the liability of ipd with respect to any sale shall not exceed the price of the product on which the liability is based.

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This warranty is governed by the laws of the State of Oregon.

